Berlin Manu' facture

The selection of my fabrics includes a wide range of high-quality classic & selvedge denim, which I source directly from Japan. I also offer cotton and pure new wool fabrics, the various designs of which can be ordered from sample books. I will be happy to send you fabric samples on request.



Japanese KUROKI Denim

- Grammage: 9 to 21 oz.
- Colours: different tones of grey and indigo, black, khaki, pure denim (without dyeing)

Kuroki Denim stands for traditional craftmanship and the very best fabric available. The fabrics are woven on historic shuttle looms, which produce the characteristic selvedge. Only the highest quality cotton is used as raw material. KUROKI is considered the "greenest", most environmentally-friendly mill among denim manufacturers. The fabrics are dyed using natural oxidation processes without any chemical intervention. The water required for this is freshly recycled for subsequent productions.

100% Cotton

- ▶ Grammage: 245 to 350g
- > Colours: navy blue, dark blue, grey, khaki, black and white

Tear-resistant fabrics traditionally used for workwear (including uniforms). Superb colour stability, especially with dark colours.

OEKO-TEX certified quality.

New wool Made by Tuchfabrik Gebrüder Mehler, Tirschenreuth (GER)

- ▶ Grammage: 330 to 990g
- Wide variety of materials, colours and styles (e.g. plain, fishbone, pinstripe etc.)

New wool regulates skin respiration and oxygen exchange and can absorb up to a third of its own weight in moisture without feeling damp. This gives us an especially natural body climate. Another quality feature: virtually no pilling on the surface of wool materials.

Tuchfabrik Mehler is Germany's oldest cloth factory, founded in 1644, and has always stood for premium quality. GOTS-certified, IVN and OEKO-Tex seal.

When selecting my sources of supply, I naturally pay attention to their commitment to sustainability, fair trade and environmental protection.



List of prices (January 2024)

The customisation or reconstruction of trousers offers a wide range of design options. In addition to the choice of fabric, you can select yarns and linings, determine pockets, buttons, zippers and even personalised embroidery, all of which result in different amounts of work.

The final price of your desired trousers will therefore only be determined after all personal ideas have been taken into account.

Classic Denim & Selvedge Denim

Manufacturing incl. cutting pattern, pre-washing & fitting at the studio	220,00€
Average price of fabric	from 75,00€
Price per trousers	from 295,00€

Denim fabrics

Prices per running meter	
Classic denim (D006 blue or black, 13 oz.)	RM 34,00€
Selvedge denim dark blue	RM 32,00€
Selvedge vintage blue	RM 32,00€
Selvedge light or dark grey	RM 34,00€
Selvedge off-white	RM 38,00€
Selvedge khaki	RM 44,00€
For an average size, approx. 2,20m of material is required per pair of trousers	i.

Cotton (100%Cotton)

Manufacturing incl. cutting pattern & fitting at the studio	220,00€
Average price of fabric	from 75,00€
Price per trousers	from 295,00€
Price per meter	RM 60,00€
Crammago 245 to 350a	

Grammage 245 to 350g

Colours: navy, dark navy, grey, khaki, white, black

For an average size, approx. 1,30m of material is required per pair of trousers.

New wool

Manufacturing incl. cutting pattern & fitting at the studio	220,00€
Average price of fabric	from 155,00€
Price per trousers	from 375,00€
Price per meter	RM 120,00€
770 / 000	

Grammage 330 to 990g

Huge selection of colours & patterns

For an average size, approx. 1,30m of material is required per pair of trousers.

Union Special Hemming Service

Professional jeans hemming performed on the legendary Union Special 43200G chainstitch machine Per trousers

25,00€